MANICARDI s.r.l.



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Dear Customer,

we have available a new version of poly flex resin, whose code is T 90 and hardener K 95. This edition requires the oven for drying, as it doesn't catalyze at room temperature.

INSTRUCTIONS TO FOLLOW CAREFULLY FOR T90 RESIN WITH HARDENER K95

- . Store spare cans, cartons or pallets at ambient temperature.
- . Work in an air-conditioned environment, humidity max 50%, optimal conditions also forthe storage of cans to be used for the mixture.
- . Mix resin and hardener with Vacuum Poly Mix C80 for 5 minutes.
- . For the drying of the T90 resin customers have to use the oven for 6h at 40 $^{\circ}$ (resin doesn't dry at ambient temperature).
- . **RATIO MIX 1:1**
- . Resin T90 and hardener K95 are not compatible with any other leftovers of previous supplies with different reference codes.

We suggest to do the usual tests before making the production.

WORKING WITH OVEN

Store cans to be used for the mixture at ambient temperature 22° or more

Have at least 22° during working time

Dry in 6 hours at 40°

Best regards, Manicardi srl